

ELECTRIC COMBI WALL BOILER
FOR HEATING AND SANITARY HOT WATER PRODUCTION
INSTANTANEOUS WITH ACCUMULATION TANK
Combi Elektra Compact.. BP series





USER AND MAINTENANCE MANUAL





ELECTRIC COMBI WALL BOILER Series ELEKTRA Compact.. BP

Presentation

Thank you for choosing an electric wall boiler FIAMMA, built with the most modern technologies, safe and tough materials, so as to ensure maximum efficiency of use, total quality of the device and extreme safety for user. The series **Elektra.** is built according to European standards dir. machines 2006/42 - IEC 60335-1:2010 with EN 60335-2-21:2003 +A1:2005+A2:2008 - EN 60335-1:2012 - EN 62233:2008. The obtained results can be summarized in the following key points:

- noi seless functioning, thanks to maximum insulation of the device by means of innovative special materials that ensures minimum heat loss.
- high degree of reliability, thanks to a careful choice of materials and to server tests carried out during production for each unit built.
- high per formance with maximum efficiency, thanks to a modulation of electric power to the heating elements, according to the actual need of energy by the system or the need of sanitary water. The system D.E.S. manages the device with temperature probes positioned in each sensitive point of the boiler, so as to manage both comfort and economy functioning, in order to reduce power consumption when the device is not used at the maximum capacity or demand.
- the appliance is fully adjustable both in water temperature of the heating system (with the possibility to choice of system at high and low temperature forthe underfloor systems) and in the domestic hot water temperature.
- The assembly of the components has been realized in order to allow an easy access to them, all from the front of the unit, for ordinary and extraordinary maintenance.

We recommend you to follow our instructions, and we suggest to contact the area authorized service FIAMMA in order to prepare a planned maintenance contract which can ensure suitable operation at maximum efficiency and safety, so that your machine use can go a long way. In renewing our thanks, our technical department and our sales network, are at your disposal for any further information.

FIAMMA GIRO s.r.l. Company group



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WARNINGS:



THIS EQUIPMENT MAY BE USED BY CHILDREN FROM 8 YEARS AND UP TO PERSONS WITH CAPACITY PHYSICAL, SENSORY OR MENTAL CAPABILITIES OR LACK OF EXPERIENCE AND KNOWLEDGE, A CONDITION THAT SUPERVISION OR WHO WILL GET DIRECTIONS FOR USE IN THE DEVICE SAFELY TO UNDERSTAND THE RISKS INVOLVED. CHILDREN SHOULD NOT PLAY WITH THE APPLIANCE. CLEANING AND MAINTENANCE SHOULD NOT BE MADE BY CHILDREN WITHOUT SUPERVISION.



FOR DIRECT CONNECTION TO THE MAINS, YOU MUST PROVIDE A DEVICE THAT MAKE THE DISCONNECT THE NETWORK WITH A DISTANCE CONTACT OPENING ALLOWING THE COMPLETE DISCONNECT THE CONDITIONS OF OVERVOLTAGE CATEGORY III, UNDER THE RULES OF INSTALLATION.



IF THE POWER CABLE IS DAMAGED, IT MUST BE REPLACED BY THE MANUFACTURER OR THE TECHNICAL ASSISTANCE SERVICE OR OTHERWISE BY A PERSON WITH SIMILAR QUALIFICATION IN ORDER TO PREVENT ANY RISK.



WATER CAN DRIP FROM EXHAUST DEVICE AGAINST OVERPRESSURE AND THE HOSE MUST BE LEFT OPEN THE ATMOSPHERE.



THE DEVICE AGAINST OVERPRESSURE SHALL BE OPERATED REGULARLY TO REMOVE DEPOSITS OF LIMESTONE AND TO CHECK THAT ARE BLOCKED.



THE EXHAUST PIPE CONNECTED TO THE DEVICE AGAINST OVERPRESSURE MUST BE INSTALLED IN SLOPE AND CONTINUE DOWN IN A PROTECTED BY ICE FORMATION.



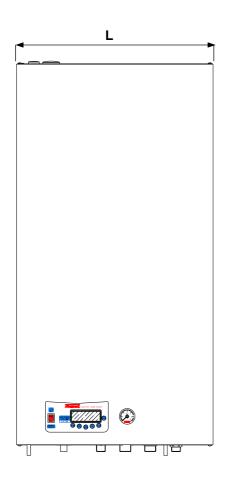
DIMENSIONS

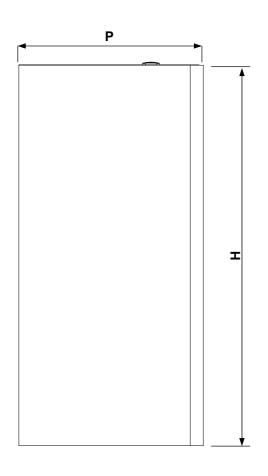
The series **Elektra Compact.. BP** has four power levels, but the same overall dimensions:

Elektra Compact 6 kW BP 6 kW maximum electrical output

Elektra Compact 12 kW BP 12 kW maximum electrical output

Elektra Compact 18 kW BP 18 kW maximum electrical output





Appliance dimension:

L (Width): 453 mm

H (Height): 875 mm

P (Depth): 428 mm

Weight: 58 kg

Packaging dimensions:

Width: 500 mm

Height: 940 mm

Depth: 520 mm

Weight: 61 kg

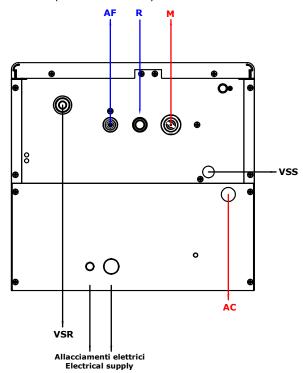
Hydraulic connections - Dimensional of connection arrangement

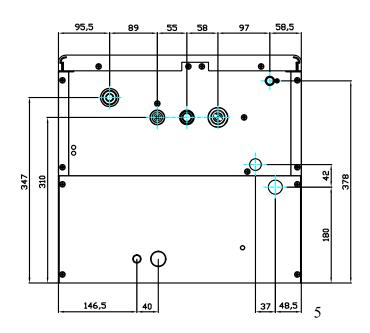
M	Heating delivery:	3/4"	Μ
R	Heating return:	3/4"	Μ
AF	Cold sanitary water inlet:	1/2"	Μ
AC	Hot sanitary water output:	1/2"	Μ
VSR	Heating safety valve (0,3 MPa - 3 bar):	1/2"	F
VSS	Sanitary safety valve (0,65 MPa - 6,5 bar):	1/2"	F

RC Manual filling tap (restoring water pressure)

The unit is expected to be connected in a continuous manner to the water mains with out the use of a set of junctions.

Bottom view (under the boiler)





MAIN TECHNICAL FEATURES

Elektra Compact 6 kW BP 6 kW maximum electrical output

Single-phase electrical supply: 230-240 V - 50 Hz.

Weight: 57 kg.

Capacity of tank 37 liters. Glass-lined steel with inspection flange and magnesium anode.

Electrical / heat power available at heating of 6 kW obtained by n°.2

Resistance group (n° .2 of 3x1 kW).

Electrical power at hot water resistance of 2 kW (2.000 W).

Maximum head available at the pump of 7 m.c.a.

Expansion vessel capacity of 9 liters.

Safety valve of heating circuit of 0,3 MPa (3 bar).

Safety valve of sanitary circuit of 0,65 MPa (6,5 bar).

Maximum heating operating pressure: 0,25 MPa (2,5 bar).

Maximum sanitary operating pressure: 0,55 MPa (5,5 bar).

Minimum operating pressure in the heating circuit: 0,06 MPa (0,6 bar).

Min. operating pressure in the sanitary, comfort system: 0,025 MPa (0,25 bar).

Min. operating pressure in the sanitary, economy system: 0,005 MPa (0,05 bar).

Maximum limit of thermal safety heating circuit - boiler body: 100°C.

Elektra Compact 8 kW BP 8 kW maximum electrical output

Single-phase electrical supply: 230-240 V - 50 Hz.

Weight: 58 kg.

Capacity of tank 37 liters. Glass-lined steel with inspection flange and magnesium anode.

Electrical / heat power available at heating of 8 kW obtained by n°.2

Resistance group (n° .2 of 3x2 kW).

Electrical power at hot water resistance of 2 kW (2.000 W).

Maximum head available at the pump of 7 m.c.a.

Expansion vessel capacity of 9 liters.

Safety valve of heating circuit of 0,3 MPa (3 bar).

Safety valve of sanitary circuit of 0,65 MPa (6,5 bar).

Maximum heating operating pressure: 0,25 MPa (2,5 bar).

Maximum sanitary operating pressure: 0,55 MPa (5,5 bar).

Minimum operating pressure in the heating circuit: 0,06 MPa (0,6 bar).

Min. operating pressure in the sanitary, comfort system: 0,025 MPa (0,25 bar).

Min. operating pressure in the sanitary, economy system: 0,005 MPa (0,05 bar).

Maximum limit of thermal safety heating circuit - boiler body: 100°C.



Elektra Compact 9 kW BP 9 kW maximum electrical output

Single-phase electrical supply: 230-240 V - 50 Hz.

Weight: 58 kg.

Capacity of tank 37 liters. Glass-lined steel with inspection flange and magnesium anode.

Electrical / heat power available at heating of 9 kW obtained by n°.1

Resistance group of 3x1 kW and n°.1 of 3x2 kW.

Electrical power at hot water resistance of 2 kW (2.000 W).

Maximum head available at the pump of 7 m.c.a.

Expansion vessel capacity of 9 liters.

Safety valve of heating circuit of 0,3 MPa (3 bar).

Safety valve of sanitary circuit of 0,65 MPa (6,5 bar).

Maximum heating operating pressure: 0,25 MPa (2,5 bar).

Maximum sanitary operating pressure: 0,55 MPa (5,5 bar).

Minimum operating pressure in the heating circuit: 0,06 MPa (0,6 bar).

Min. operating pressure in the sanitary, comfort system: 0,025 MPa (0,25 bar).

Min. operating pressure in the sanitary, economy system: 0,005 MPa (0,05 bar).

Maximum limit of thermal safety heating circuit - boiler body: 100°C.

Elektra Compact 12 kW BP 12 kW maximum electrical output

Single-phase electrical supply: 230-240 V - 50 Hz.

Weight: 58 kg.

Capacity of tank 37 liters. Glass-lined steel with inspection flange and magnesium anode.

Electrical / heat power available at heating of 12 kW obtained by n° .2 Resistance group (n° .2 of 3x2 kW).

Electrical power at hot water resistance of 2 kW (2.000 W).

Maximum head available at the pump of 7 m.c.a.

Expansion vessel capacity of 9 liters.

Safety valve of heating circuit of 0,3 MPa (3 bar).

Safety valve of sanitary circuit of 0,65 MPa (6,5 bar).

Maximum heating operating pressure: 0,25 MPa (2,5 bar).

Maximum sanitary operating pressure: 0,55 MPa (5,5 bar).

Minimum operating pressure in the heating circuit: 0,06 MPa (0,6 bar).

Min. operating pressure in the sanitary, comfort system: 0,025 MPa (0,25 bar).

Min. operating pressure in the sanitary, economy system: 0,005 MPa (0,05 bar).

Maximum limit of thermal safety heating circuit - boiler body: 100°C.



Elektra Compact 18 kW BP 18 kW maximum electrical output

Single-phase electrical supply: 230-240 V - 50 Hz.

Weight: 59 kg.

Capacity of tank 37 liters. Glass-lined steel with inspection flange and magnesium anode.

Electrical / heat power available at heating of 18 kW obtained by n° .3 Resistance group (n° .3 of 3x2 kW).

Electrical power at hot water resistance of 2 kW (2.000 W).

Maximum head available at the pump of 7 m.c.a.

Expansion vessel capacity of 9 liters.

Safety valve of heating circuit of 0,3 MPa (3 bar).

Safety valve of sanitary circuit of 0,65 MPa (6,5 bar).

Maximum heating operating pressure: 0,25 MPa (2,5 bar).

Maximum sanitary operating pressure: 0,55 MPa (5,5 bar).

Minimum operating pressure in the heating circuit: 0,06 MPa (0,6 bar).

Min. operating pressure in the sanitary, comfort system: 0,025 MPa (0,25 bar).

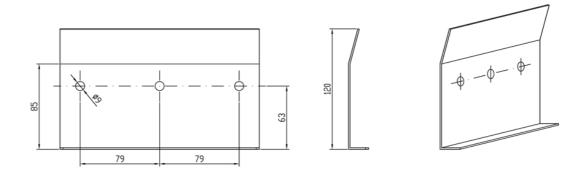
Min. operating pressure in the sanitary, economy system: 0,005 MPa (0,05 bar).

Maximum limit of thermal safety heating circuit - boiler body: 100°C.



POSITIONING THE BOILER

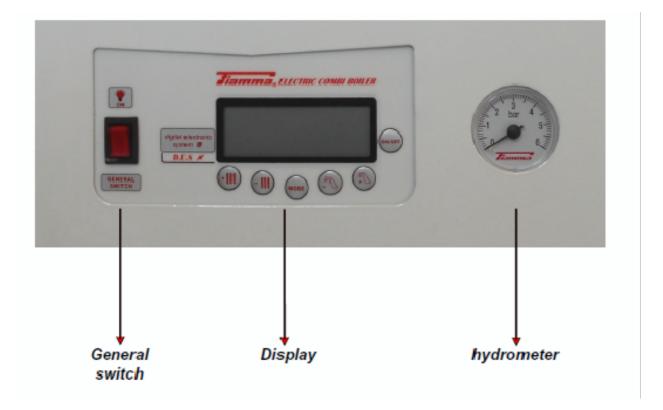
The appliance must be installed exclusively on a vertical and solid wall that can support the weight of the boiler through the support bracket placed supplied in the box packaging.



The bracket must be fixed to the wall with three M8 screws with appropriate anchors conform to the type of the wall itself (not in the boiler kit). The device is attached at the top by bringing the folded portion of the bracket in the chassis through the boiler behind the unit.



CONTROL PANEL



The control panel is composed of: display, function selection keys, general switch and the hydrometer it si placed in the lower left corner in front of the unit (see image above).

Using analogical hydrometer

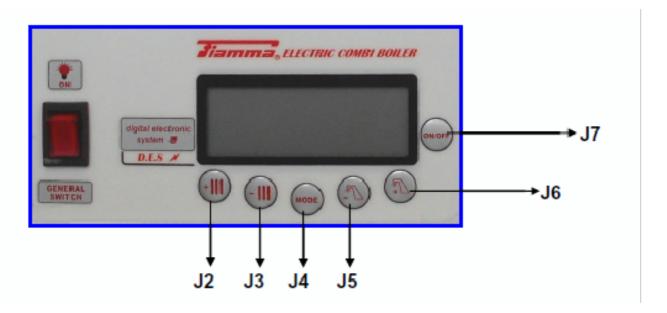
The analogical hydrometer control panel has a dial with unit of measure in a bar, by 0 to 6 bar. The water pressure in the heating system is indicated by the index of the black arrow. The optimum pressure for the system is between 1 and 1,5 bar.

More then 1,5 bar you can have a maximum pressure of the 2 bar (maximum expansion of the system during the rise in temperature). More than 2 bar pr essure the system is not in the range of operation, and the mechanical safety valve (preset to 3 bar) can start to lose water (to access the valves remove the knockout openings at the valves, see page 2 hydraulic installation diagram).

The minimum operating pressure is 0,8 bar (+/-0,2 bar). The differential positive or negative tolerance is due to the operation of the water pressure switch with fixed setting.



Keyboard panel (Control panel)



Meaning of the keys in user mode

Key	Function	
- ~ (J5)	Display / Tank setpoint decrease	
+ ≠ (J6)	Display / Tank setpoint increase	
	- ON - OFF switching (long press)	
ON/OFF (J7)	- Display temperature output / Display setpoint output	
	- Unlock error of safety thermostat	
MODE (J4)	Summer – winter switching (long press)	
+III (J2)	Display / Increase of heating setpoint (or room temperature)	
-III (J3)	Display / Decrease of heating setpoint (or room temperature)	
-æ + +æ	Enabling function Foo/Comfort (only if IDS - 0 and DS - 0)	
(J5 + J6)	Enabling function Eco/Comfort (only if JP8 = 0 and P8 = 0)	
MODE + ON/OFF	Chart franchism de seccions	
(J4 + J7)	Start function degassing	



TURNING ON THE BOILER

The boiler is switched-on by means of the general switch located on the left of the display in the instrument panel of the boiler. Pressing the switch upward to the ON position, it will light in the presence of single-phase supply (230-240 V - 50 Hz). Then, it shall be pressed the **ON-OFF** (**J7**) on the keypad to switch the power from stand-by to the operating position, the display will light up of blue and will appear various symbols signaling function/faults etc. At this point it shall be chosen the mode of operation, summer or winter operation.

CHOICE OF THE OPERATION MODE (Winter/Summer)

Pressing the key **MODE** (**J4**), i twill be chosen the mode of operation, wintry or summery. Pressing repeatedly each time for at least 5 seconds, you switch from WINTER to SUMMER or from SUMMER to WINTER then.

When the device will be in WINTER mode, on the display will appeart the Symbol ℜ (snow). When the device will be in SUMMER mode, on the display will appear the Symbol ♀ (sun).

TEMPERATURE VARIATION OF THE HEATING CIRCUIT

When the apparatus has been set with the snow symbol (\Re) for the wintry functioning, you can change the maximum temperature of heating circuit pressing one of the two keys with the radiator symbol located on the left of the display (+ ||| and - ||| keys). The key with the symbol + ||| (J2), increases the temperature, and the key with the symbol - ||| (J3) decreases the temperature.

TEMPERATURE VARIATION OF HOT SANITARY WATER

The temperature of hot sanitary water can be varied independently from the mode of functioning, both wintry and summery. The two keys with the Tap symbol on the left of the control panel, are used to set the maximum temperature of the hot sanitary water circuit.

The key with Symbol $+ \not= (J6)$ increases the temperature, and the one with the Symbol $-\not= (J5)$ decreases the temperature.



ON-OFF KEY

Display symbols

The **ON/OFF** (**J7**) key, in addition to put the boiler in stand-by mode, allows to reset (unlock) the apparatus in case of high temperature lock. If the lock would be caused by lack of water pressure alarm, the recovery will be automatic



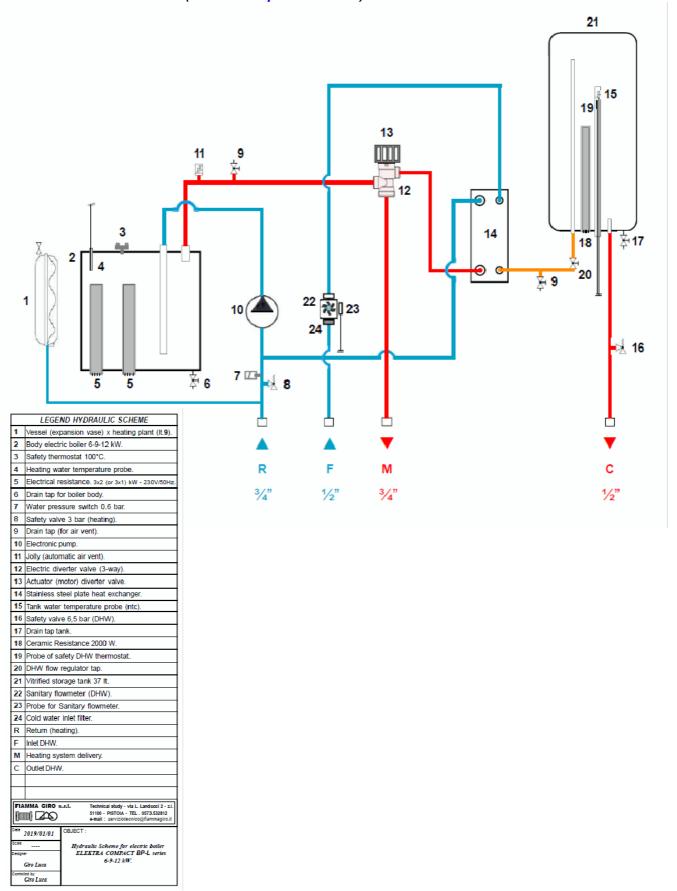
after that the hydric pressure will be restor ed at the minimum operating level (0,08 MPa - 0,8 bar) by means of the operating and the closure of the charging tap placed under the boiler (black handle). The display has several symbols, signaling in addition to operation modes, also the various alarm or system displays:

Symbol	Meaning
1	Malfunction
6	Request of burner switch-on
III	Heating request
7	Sanitary request (generic)
₹	Function sanitary Comfort activated
W.	Parameter menu activated
	Anti-freeze request activated
*	Winter mode
≎	Summer mode
Ф	OFF mode
Level of modulation	Indicates the instantaneous power of the boiler by 0 to 100%

INSTALLATION TECHNICAL NOTE FOR INSTALLER AND TECHNICAL MAINTENANCE



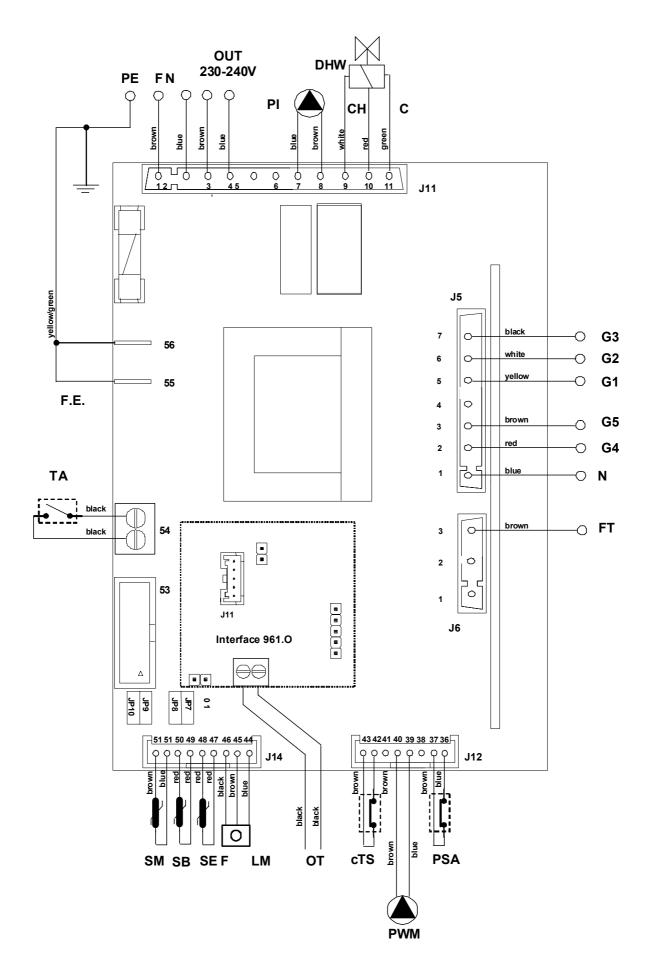
HYDRAULIC SCHEME (Elektra Compact 12 kW BP)



For the other models, the only changes refer to the number of electric resistances; the 6 kW version has two 3 kW resistances (detail RC), the 12 kW version has two 6 kW resistances, the 18 kW version has three 6 kW resistances.

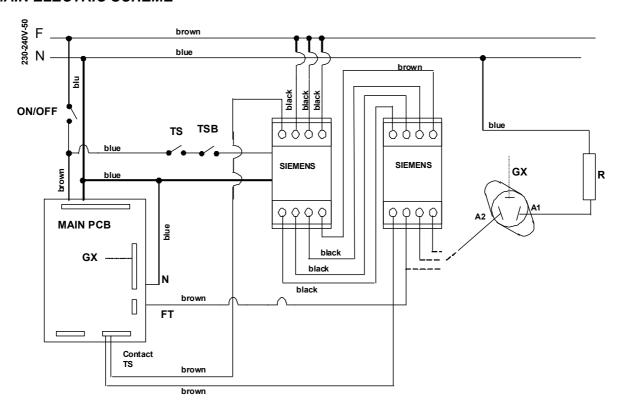








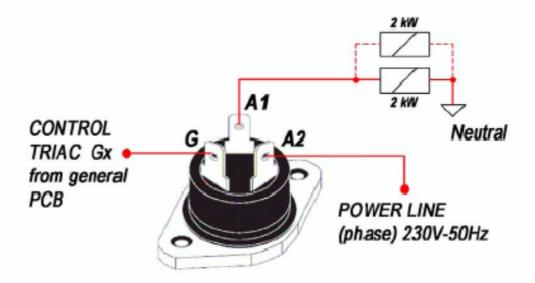
MAIN ELECTRIC SCHEME

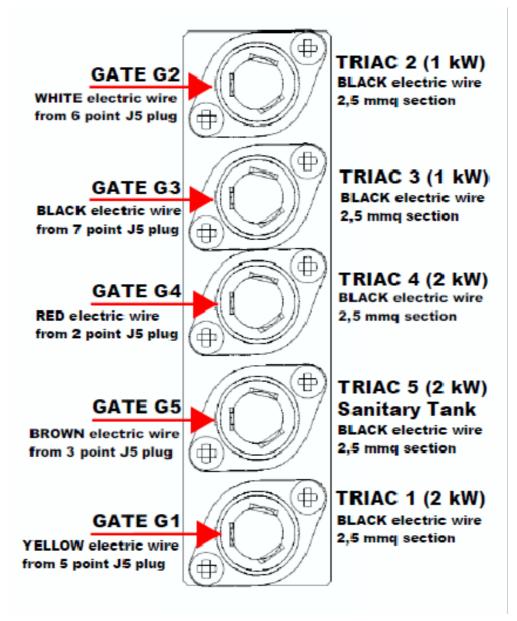


Legend electric scheme

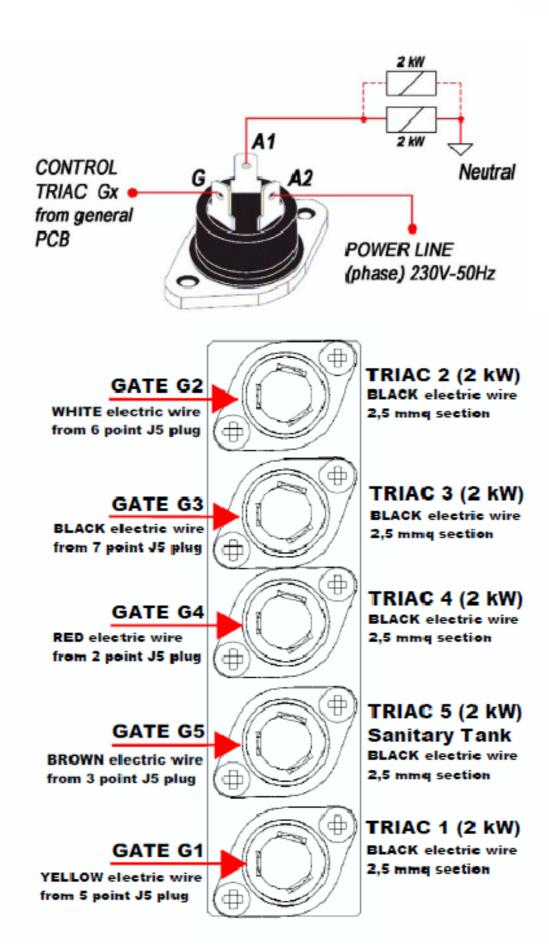
	1
Single phase	F
Neutral	N
Selected phase from contactor	FT
Electric pump (circolatore a prevalenza variabile)	PI
Control of contact TS on contactor of power (C-NO)	cTS
Sanitary Flowmeter (version with internal or instantaneous kettle)	FLM
Control gate triac	G1-G2-G3-G4
Control gate triac n°5 (2 KW sanitary tank)	G5
Diverter valve for sanitary control	DHW
Diverter control for heating	СН
Joint mixer	С
Delivery heating probe (ntc sensor)	SM
External probe (sensor)	SE
Sanitary probe (tank)	SB
Water pressure switch	PSA
Safety thermostat	TS
Safety thermostat tank	TSB
Room thermostat (terminal provided)	TA
Connection with remote control OpenTherm (optional)	ОТ
General switch (Also disconnects power to the board)	ON/OFF
Functional ground derived from the point ground	F.E.
Properly grounded point this application	PE



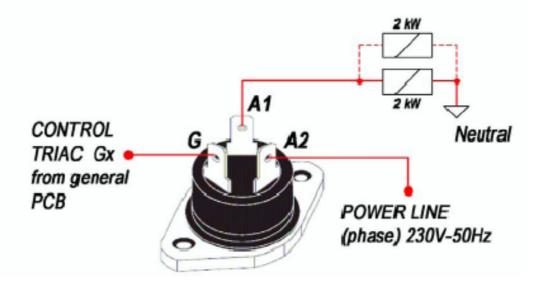


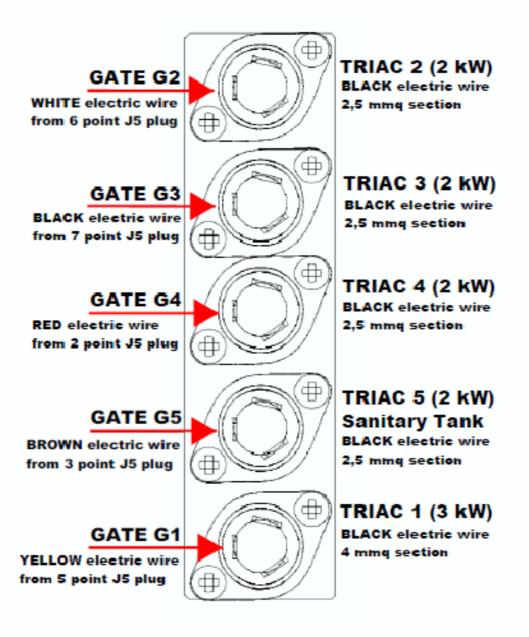




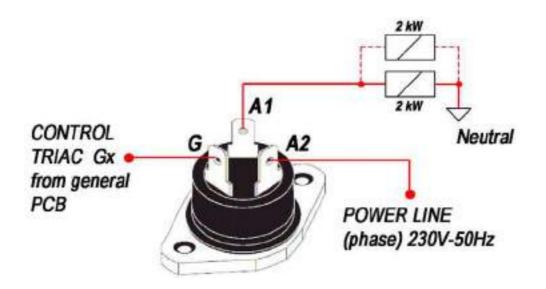


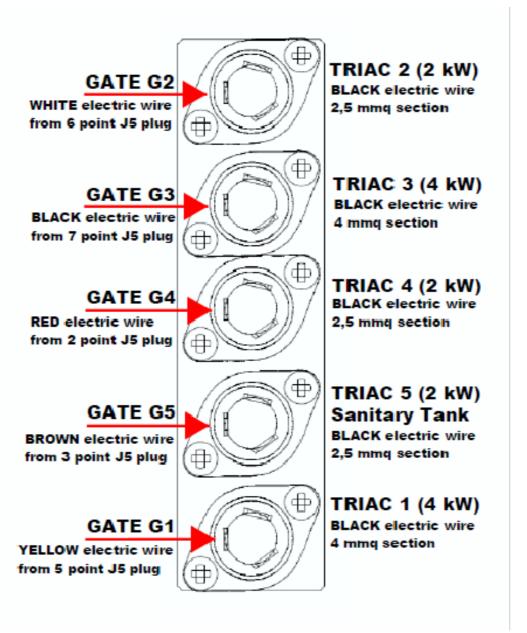














MANUFACTURE CONSTANTS

Function	Value
Delta off tank probe	0 °C
Delta on tank probe	-1 °C
Intervention temperature antilegionella	65 °C
Intervention interval antilegionella	7 days
Maximum temperature primary circuit	80 °C
Time of pump functioning in anti-lock 10 sec	
Intervention time anti-lock pump	24 hour
Temperature antifreeze On (only circulator)	< 8 °C
Temperature antifreeze On (heat exchanger ignition)	< 5 °C
Temperature antifreeze Off	> 20 °C

SETPOINT AND PARAMETERS

Function	Default	Range
Heating setpoint	60 °C	30 ÷ 75 °C
Floor heating setpoint	30 °C	10 ÷ 40 °C
Room setpoint (with external probe present)	20 °C	10 ÷ 30 °C
Tank setpoint	60 °C	30 ÷ 65 °C
Instantaneous DHW setpoint	50 °C	30 ÷ 60 °C

PARAMETERS

Function	Display	Def.	Range
External probe start up	P : 1	0	0 – 1
Building coefficient of dispersion	P : 2	35	5 ÷ 35 °C
Sanitary post circulation	P : 3	15	1 ÷ 180 sec
Heating post circulation	P : 4	30	1 ÷ 180 sec
Heating exchanger circulation starting	P : 5	0	0 ÷ 240 sec
Min. ignition temperature circulator	P : 5	30	0 ÷ 50 °C
Delivery differential of sanitary	P : 7	15	0 ÷ 20 °C
Type kettle present	P : 8	0	0 = Internal probe 1 = External thermostat 2 = External probe
Type of sensor required tank	P : 9	1	0 = flow switch and three-way pneumatic 1 = flow meter and electric three-way
Speed pump PWM operation	P: 10	4	1 = 400 l/h 2 = 800 l/h 3 = 1.000 l/h 4 = 1.200 l/h



TEMPERATURES

Function	Display
Delivery temperature	t :[h
Tank temperature	
External temperature £ :EP	
Offset setpoint of external probe	

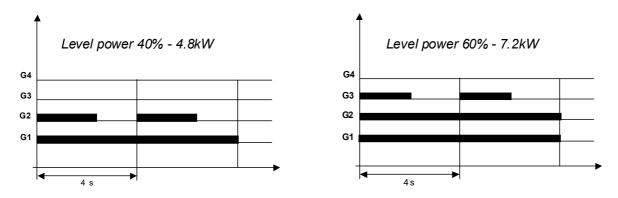
SELECTION JUMPERS (move the jumpers with no power board)



Jumper	0	1	Default
JP7	High temperature (radiator)	Low temperature (floor)	0
JP8 ****	Combined	Heating only	0
JP9	Sanitary with tank	Sanitary instantaneous	0
JP10	Boiler application	Scaldamassetto application	0

CONTROL OF MAIN HEAT EXCHANGER (BOILER BODY)

According to the required power during the heat request, the controls by G1 to G4 related to the main exchanger are turned on all or partially. The actuaction of each control is reduced to a lapse of 4 seconds. Higher is the required power, more the control will remain operative in this lapse. The power in heating or during a sanitary request is calculated by PID algorithm. Please see in the pictures below two examples related to 40% and 60% of total power (12 kW).



In case of simultaneous request of heating and tank, the controls G1÷G4 related to the main heat exchanger, and G5, dedicated to tank, will be directed in the following way:

Boiler status	Primary G1÷G4	Tank G5
Only heating request	G1 ÷ G4 = modulation	G5 = OFF
Heating request + tank request	G1 ÷ G3 = modulation G4 = OFF	G5 = ON
Heating request + flow switch request	G1 ÷ G3 =modulation G4 = OFF	G5 = ON



Controls rotation

Every hour the order of ignition of triac G1÷G4 controls is rotated in such a way to partition evenly in time the use of all heating elements.

CONTROL OF EXTERNAL PROBE Installation and functioning at sliding temperature

For the connection of the External Probe, it shall be used the Original Kit FIAMMA code F.532 provided in the accessories of the electric boilers Elektra. The electrical connection shall be done in the external terminal at the general electric panel already prearranged in the standard cabling of



the boiler. The connection must be carried out with junction cables and wires having a minimum section of 1,5 mm and, if possible, avoiding the insertion along with electric lines, digital lines of inverter or other not compatible.

After the connection the external probe must be enabled by means of the introduction of a variation of **P1** parameter, changed from 0 to 1.

Then the setpoint chased by the heating delivery probe will be calculated as follows:

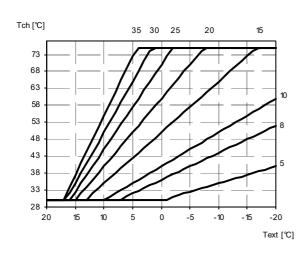
$$T_{ch} [^{\circ}C] = [(T_{room} [^{\circ}C] - T_{ext} [^{\circ}C]) * dc/10] + T_{room} [^{\circ}C]$$

 T_{ch} : heating setpoint calculated by the system

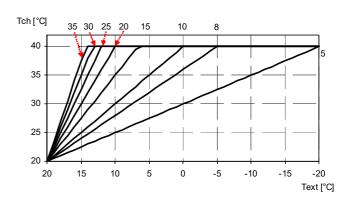
 T_{room} : ambient temperature set by the user

T_{ext}: outside temperature measured by the probe

dc: dispersion coefficient of the building can be set by parameter P2.







Examples of curves with T_{room} set at 20°C and JP7 = 1



ANTIFREEZE FUNCTION

In case the delivery probe measures a temperature lower than 7°C, the circulator is activated. If the temperature goes down the value of 4°C, the primary exchanger (boiler body) is turned on until bringing the outlet temperature to 20°C. The antifreeze function is active also with the boiler turned OFF (function in standby mode but with bright switch on).

TANK REQUEST (JP9 = 0 - P8 = 0)

Standby or with simultaneous heating request:

In this case, if the temperature measured by the tank probe is lower than the tank setpoint -1°C, is activated the control G5 related to the tank resistance. When the temperature at the tank sensor is higher than the boiler setpoint G5 control is turned off. The activation of G5 causes the shutdown of the G2 or G4 (2 kW) in such a way that the maximum total consumption of the system can always be 12 kW.

Sanitary flow switch request:

When receiving a request by the sanitary flow switch, the resistance related G5 control (2 kW) the boiler is activated regardless of the temperature.

In ECO mode is not activated any of the primary exchanger resistance.

In COMFORT mode simultaneously G1 commands are also controlled, G2, G3, G4 relative to the primary exchanger bringing the supply temperature to the boiler setpoint + differential set using parameter **P7**. At the end of the request, the circulator remains powered for a time equal to the value set by parameter **P3**.

Pre-heat exchanger primary:

In condition of stand-by with active COMFORT function, the primary exchanger is maintained in temperature in order to ensure a prompt response of sanitary. The main heat exchanger is maintained at a temperature equal to the setpoint plus a kettle temperature difference settable by means of the parameter **D+**. The maximum power used to manage this phase is 6 kW.

ANTILEGIONELLA FUNCTION

The system continuously monitors the temperature of the kettle. If within a certain time interval the temperature does not reach the value of 65°C, the tank resistance is automatically ignited in order to avoid bacterium growth.

The operating time of the legionella function is 3 hours from the first ignition and then every 7 days.



DHW DEMAND INSTANTANEOUS (jumper JP9 = 1)

When receiving a request by the sanitary flow switch, the circulator is powered and checks the commands G1, G2, G3, G4 relative to the primary exchanger bringing the supply temperature to the DHW set point + differential value set through parameter **P7**. At the end of the request, the circulator remains powered for a time equal to the value set by parameter **P3**.

FUNCTION ECONOMY / COMFORT SANITARY

In ECO mode in the stand-by condition no resistance of the primary exchanger is activated. When it is active the COMFORT function in stand-by conditions the primary exchanger is maintained in temperature in order to ensure a prompt response of sanitary. The main heat exchanger is maintained at a temperature equal to the DHW set point temperature plus a differential adjustable via the parameter **P7**.

REQUEST HEATING

At the closing of the room thermostat contact, if the board is in winter mode, the system pump is only activated if the primary exchanger temperature is higher than the set temperature using the parameter **P6**. If the temperature value detected by the primary exchanger probe is lower than the flow temperature setpoint set, the triacs are turned on in sequence according to the power required. This only occurs a fter a time set by parameter **P5**, to allow for example the opening of eventual zone valves. The instantaneous power of the boiler and the control of the triac G1÷G4 is by PID controller. At the end of the request, the circulator remains powered for a time equal to the value set by parameter **P4**.

DEGASSING FUNCTION

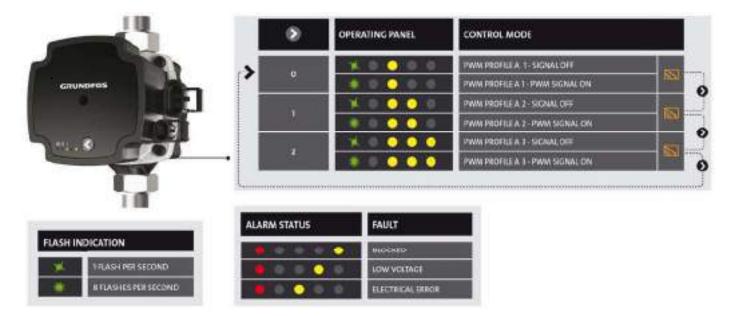
During the degassing function activated by simultaneously pressing the **MODE** (**J4**) button and **ON** / **OFF** (**J7**). During this function it is alternating operating states of maximum and minimum speed of the circulator PWM in order to facilitate the escape of air bubbles from the hydraulic circuit. The sequence is illustrated below.



When this function is active the display shows a timer that signals the time for the end of the function.

ISTRUCTION GRUNDFOS PUMP UPM3 "K" FLEX-AS 2020 Version





The new FLEX-AS (K) 2020 version pump, is equipped with three speeds that can be manually set, and 4 flow reductions (with speed lowering) via the PWM signal, which can be set from the boiler control display panel. In total, ten circulator speeds can be set with relative ten distinct flows. Pump programming

Manually select the maximum speed profile on key , then using the boiler control panel, select parameter 10 and choose one of the four available flows for each speed, setting values from 1 to 4. Set value 1 for the minimum flow, or 4 for the maximum flow, set 2 and / or 3 for the intermediate flow rates. According to the scheme of the table above, for each speed, the maximum value is represented by the Led that flashes once per second (parameter 10 setting to value 4), when the pwm programming intervenes, from value 3 to 1, the green Led flashes with a frequency of 8 flashes / second. The maximum speed is indicated by the first yellow Led under the III sign, the intermediate speed by the second yellow LED positioned under the II symbol, and the first speed is indicated by the third yellow LED under the I symbol (front view, from left to right).

ANTI-LOCK CIRCULATOR

If the circulator, has not performed any operation cycle in a period of time of 24 hours, it is activated for 10 seconds, in order to avoid long idle block. At the end of the post-circulation phase, activated following a request for domestic hot water, the electric diverter valve is powered for 2 seconds to avoid blocking for long periods of inactivity.

MEANING OF THE KEYS OF TEMPERATURE MENU

To log in temperature menu, press simultaneously - (J3) and - ₹ (J5) keys. The symbol will appear on the display.

Key	Function
ON/OFF (J7)	Exit by temperature menu
+III (J2)	Temperature index increase
-III (<i>J</i> 3)	Temperature index decrease



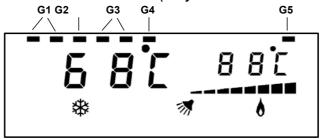
MEANING OF KEYS OF PARAMETERS MENU

To log in parameter menu, press simultaneously +III (J2) and + \neq (J6) keys for 4 seconds. The symbol \heartsuit will appear on the display.

Key	Function
- ~ (J5)	Parameter value decrease
+ ሖ (J6)	Parameter value increase
ON/OFF (J7)	Exit by parameters menu
+III (J2)	Parameter index increase
-III (J3)	Parameter index decrease

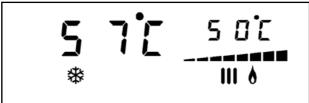
"Heating elements status"

The das hes located in the upper part indicate the heating elements status. Each dash corresponds to a 2 kw element (with 12 kW application). The first 6 dashes refer to the heating modules of the primary exchanger. The dash on the right upper corner refers to the heating module dedicated to the tank G5 (only if JP8 = 0 and JP9 = 0).

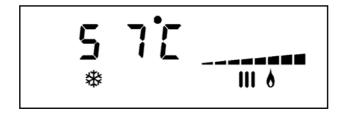


"Heating request"

When an heating request occurs, the temperature measured by the delivery probe is displayed and the symbol **III** starts to flash. On small digits you see the tank temperature. The instantaneous power of the boiler is indicated by the level of modulation. In any moment it is possible to observe which triac are turned on.



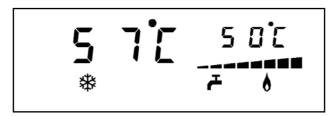
In case of boiler with heating only (JP 8 = 1) is only display ed the temperature of the primary exchanger.





"Flow switch request (Comfort function)" (only if JP8=0)

When a flow switch request occours, the temperature measured by the delivery probe is displayed and the symbol $\stackrel{\blacksquare}{\leftarrow}$ start to flash. On small digits will show the temperature of the tank. The instantaneous power of the boiler is indicated by the level of modulation. In any moment it is possible to observe which triac are turned on.



"Temperature display"

On the small digits will show " **L** : "followed by the description of the selected temperature while the big digit will show the temperature value.



Function	Display
Delivery temperature	F :[h
Tank temperature	F :qµ
External temperature	Ł :EP
External probe offset setpoint	£ :SE

"Parameters display"

Will show " **P**: " followed by the index of the selected parameter and the large value of the parameter.

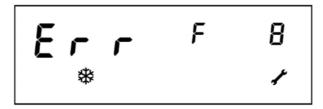




MALFUNCTIONING CODE

In the presence of anomalies shows " Err F X " where X is the corresponding error code.

Code "Err"	Meaning
F 9	Hardware EEPROM failure
F I	Insufficient system water pressure
FЧ	Tank probe error
F 3	Boiler delivery probe error
F 8	Safety thermostat's block. To restore press the ON / OFF (J7) system
If the block persists, it means that the manual reset sanitary safety thermostat has intervened,	
so the authorized Service Center must intervene.	



RESET OF THE APPARATUS (RESET)

To unlock the device, press the ON I OFF (J7) button which also has the "Reset" function.

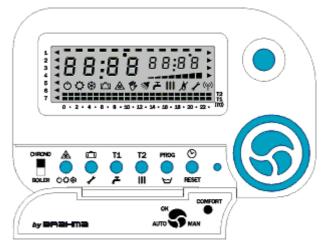




FUNCTIONING WITH REMOTE CONTROL ENCRONO OT1 or OT2

Elektra Compact.. BP, can be connected by means of its board and an additional module to install on a prearranged part, to a compatible remote control device Opentherm®, like Encrono OT1 or OT2. This can be obtained by means of the interface board (additional module). When the board finds the connection with the remote control, on the LCD display appears the symbol ⁽⁴⁾.

The compatible remote control OpenTherm



becomes the master of the entire system, therefore almost all the functionalities, as the setting of heating and hot sanitary water set-point or the control of system status, are directly executable by it, in relation with the kind of application on which the board is used. By means of the remote control it is possible to restore (**RESET**) the system from the non-volatile lock status.

The communication between the remote control and the electronic board fitted with D.E.S. system can be interrupted in the following ways: Interruption of the connection between remote control and board: in this case, after 1 minute, the board starts to work in local mode.

Noise on communication cable between remote control and board: in this case it is possible that remote control and board do not manage to communicate (wrong data interpretation), therefore, after a certain lapse appears the related error signal. If the noise on the communication cable ends, the dialog between remote control and the board is automatically restored and the malfunction disappears.

TRANSPARENT PARAMETERS

This function is available only with the use of remote control OT2. The digital electronic PCB is equipped with 10 parameters adjustable by the installer, in order to set the functioning of the system in conformity to the final application. The parameters have the same meaning of the ones described in the table "parameters".



RANGE OF SETPOINT ADJUSTABLE BY MEANS OF REMOTE CONTROL

Interval of temperature setting with high temperature system (JP7 = 0)	30 °C÷75 °C - step 1 °C Pre-set value: 60 °C
Interval of temperature setting with low	15 °C÷40 °C - step 1 °C
temperature system (JP7 = 1)	Pre-set value: 30 °C
Temperature setting range internal tank or	30 °C ÷ 65°C - step 1°C
external with probe	Pre-set value: 60 °C
Instant DHW temperature setting range	30 °C ÷ 60 °C - step 1 °C
	Pre-set value: 50 °C

FUNCTIONING OF BOILER ELEKTRA WITH REMOTE CONTROL

The actuation of heating mode takes place after an heating request from remote control (value of heating setpoint calculated by remote control higher than heating setpoint set by the user on remote control divided by two) and in the winter mode status. It also enabled the relay which controls the valve opening area managed by Enchrono.

HOT SANITARY WATER MODE (if only JP8 = 0)

CONTROL PANEL IN USER MODE

The pressure of one key/two keys activated the backlighting of LCD display.

Key	Function	
- ~ (J5)	Disabled in Opentherm mode	
+ ≠ (J6)	Disabled in Opentherm mode	
ON/OFF (J7)	Unlock error of safety thermostat - exit temperature visualization	
MODE (J4)	Disabled in Opentherm mode	
+III (J2)	Disabled in Opentherm mode	
-III (J3)	Disabled in Opentherm mode	
-冼 + + 冼	Enabling of Eco/Comfort function (only if JP8 = 0 and P8 = 0)	
(J5 + J6)		



CONTROL PANEL IN TEMPERATURE MENU

The buttons have the same operation described in "Meaning of the keys of temperature menu".

CONTROL PANEL IN THE MENU PARAMETERS

The buttons have the same operation described in "Meaning of keys of parameters menu".

DISPLAY OF MALFUNCTIONS

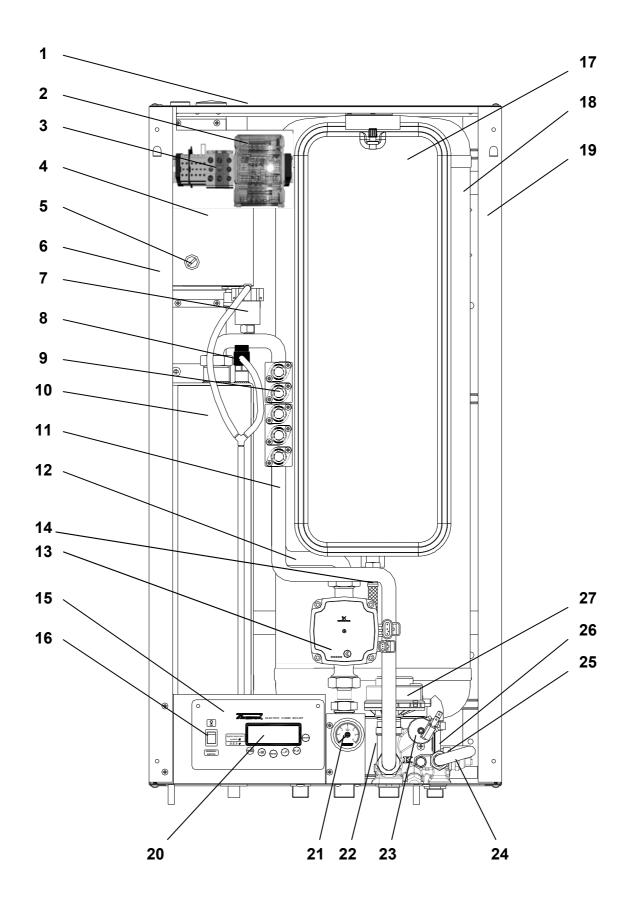
Code "Err"	Meaning
F 009	Hardware EEPROM failure
F 00 I	Insufficient system water pressure
F 004	Tank probe error
F 003	Boiler delivery probe error
F 008	Safety thermostat's block. To restore press the ON / OFF (J7) system

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For further details related to remote controls series OT1 / OT2, please see the related technical specifications.

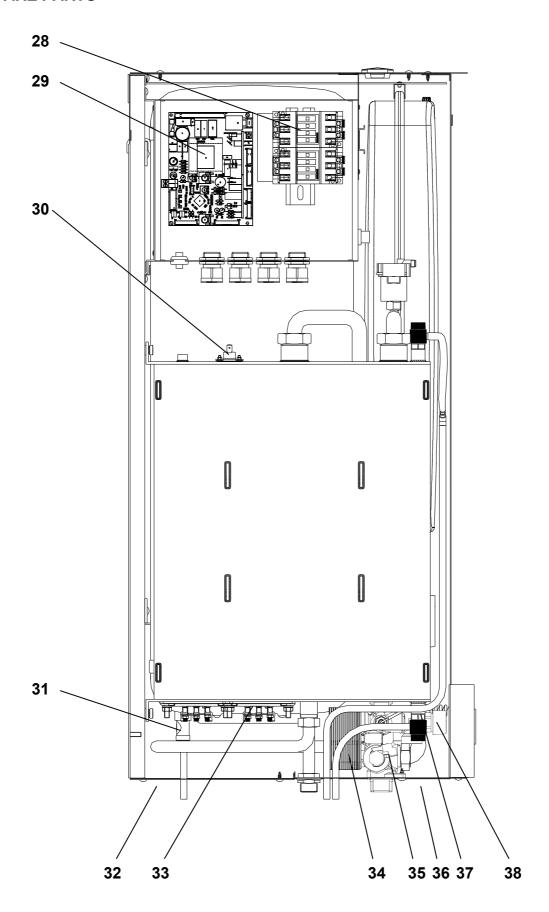


SPARE PARTS





SPARE PARTS



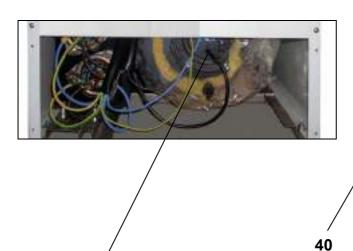


Upper particular / resistance

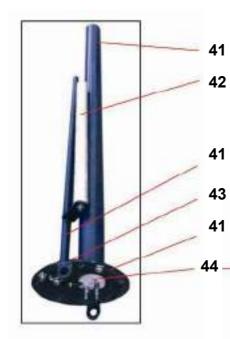
Front unit







Particular: Flange/probe/resistance/anode group sanitary tank



The group flange kettle, comprises in a single piece vitrified, both the sheath port probes, the sheath door heater and the support flange and inspection. Replacing the magnesium anode provides for the disassembly of the group. The replacement of the electric resistance does not provide for the emptying of the storage tank because inserted in a sealed sheath in vitrified steel.





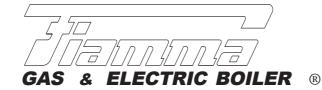
Spare parts - Legend

1	Upper closing fairing	Cod.P.7588
2	Tetrapolar terminal block for Compact 6/12/18	Cod.P.2054
3	Terminal of the electric supply line 230-240 V (Ph)	Cod.P.2073
	Terminal of the electric supply line 230-240 V (blue - N)	Cod.P.2072
	Terminal line of electrical ground (yellow/green)	Cod.P.2074
4	General electric box (panel circuit board / contactor)	
5	Reset thermostat 85°C	
6	Left side panel of casing	
7	Automatic bleed valve (jolly)	
8	Drain tap 1/4" for Elektra boiler/tank	Cod.P.7542
9	Triac of electric power (40 A - 600 V)	
10	Body boiler Compact 6 BP	
	Body boiler Compact 12 BP	Cod.F.1958
	Body boiler Compact 18 BP	Cod.F.1959
11	Outlet heating tube diverter valve-body boiler	
12	Return pump-boiler body tube	
13	Circulator at variable prevalence (electronic pump)	
14	Flexible tube for expansion vessel	
15	Instrument panel (profil+lexan keyboard P.2172)	
16	Lighting general switch (on-off switch)	Cod.P.1099
17	Expansion vessel 9 liters BP	
18	Sanitary tank for Compact BP	
19	Right side panel of casing	
20	Display Lcd (Lcd PCB)	
21	Hydrometer	
22	Delivery group - 3 way - hot water	
23	Water pressure switch (minimum pressure)	
24	Inlet tube tank water (outlet exchanger-tank)	
25	Sanitary safety valve 0,65 MPa (6,5 bar)	
26	Outlet tube hot water tank (tank-dima)	
27	Diverter valve motor	
28	Contactor of power for Compact 6	Cod.P.2103
	Contactor of power for Compact 12	Cod.P.2067
	Contactor of power for Compact 18	Cod.P.2104
29	PCB of operating Compact BP	
<i>30</i>	Contact safety thermostat 100°C	Cod.P.1195
31	Drain tap 1/4" for Elektra tank	
32	Lower panel (lower grid)	
33	Electrical resistance 3x1 kW Compact 6	Cod.P.7410
	Electrical resistance 3x2 kW Compact 12/18	
34	Plate heat exchanger for Compact BP 6 kW version	
	Plate heat exchanger for Compact BP 12 kW version	
	Plate heat exchanger for Compact BP 18 kW version	Cod.P-7811
35	Return group	
36	Template connection pipes	
37	Drain tap ¼" for Elektra boiler/tank	



38	Heating safety valve 0,3 MPa (3 bar)	Cod.P.7602
39	O-ring gasket for 3x2 kW electrical resistance for Compact	Cod.P.2078
<i>40</i>	Front panel Compact BP	Cod.P.7593
41	Flange/sheath probe support/sheath group for sanitary resistance	.Cod.P.2163
42	Magnesium anode Compact BP	Cod.P.2165
<i>43</i>	Gasket flange Compact BP tank	Cod.P.2166
44	Ceramic electric resistance 2 kW for sanitary tank	Cod.P.2167







DICHIARAZIONE DI CONFORMITA'



DECLARATION OF CONFORMITY

In accordo con - According to:

2006/95/EC Direttiva Bassa Tensione (BT) – Low Voltage Directive (LVD).

2004/108/EC Direttiva Compatibilità Elettromagnetica - *Electromagnetic compatibilità Directive (EMC)*.

2011/65/EU Direttiva restrizione uso di determinate sostanze pericolose in apparecchiature elettriche ed elettroni-

che - Directive on the restriction of use of certain hazardous substances (RoHS).

1935/2004 Regolamento riguardante i materiali e gli oggetti destinati a venire a contatto con i prodotti alimentari –

Regulation on materials and articles intended to come into contact with food.

2009/125/EC Direttiva progettazione ecocompatibile dei prodotti connessi all'energia - *Ecodesign requirements for*

energy-related products (ErP).

e successive modifiche - and further amendments.

N° di identificazione - Identification No. : Vedi numero di matricola / See the serial number

Costruttore - Manufacturer : FIAMMA GIRO s.r.l.

Indirizzo-Address: via L. Landucci n°.2/B - 51100 PISTOIA ITALY

Telefono - Telephone : (+39).0573.532812 Telefax - Telefax : (+39).0573.532890

Tipo di apparecchio -Type of equipment : Caldaia murale elettrica / Electric wall boiler

Marchio commerciale - Trademark : (dicitura FIAMMA / FIAMMA marked)

Tipo / Modello – Type / Model : Vedi Modello su targhetta dati / See the model in data code

ELEKTRA 6-12-18-24 .. ELEKTRA 6-12-18-24 ..

Le norme armonizzate o le specifiche tecniche (designazioni) che sono state applicate in accordo con le regole della buona arte in materia di sicurezza in vigore nella CEE sono :

The following harmonised standards or technical specifications (designations) which comply with good engineering practice in safety matters in force within the EEC have been applied:

Norme o altri documenti normativi Standards or other normative documents

EN 60335-2-21 EN 62233

EN 61000-3-11 ; EN 61000-3-12 EN 55014-1 ; EN 55014-2

Rapporto di collaudo - Schede tecniche

Test report-Technical file Nr. AG14S0228076-01

Le caldaie della serie Elektra... sono certificate CB con documento n°.IT-16587. The boilers of the Elektra series are CB certified with document number IT-16587.





In qualità di costruttore e/o rappresentante autorizzato della società all'interno della CEE, si dichiara sotto la propria responsabilità che gli apparecchi sono conformi alle esigenze essenziali previste dalle Direttive su menzionate. As the manufacturer's authorised representative established within EEC, we declare under out sole responsibility that the equipment follows the provisions of the Directives stated above.

Pistoia ,01/10/2015

Giro Luca

presidente consiglio di amministrazione Board Chairman of amministration





http\\: www.fiammagiro.com

official distributor for the United Kingdom (GB)



Green Acres - Oakley Green Road - WINDSOR BERKSHIRE SL4 4QF.

Tel. 01628.636099 - 01628.676900 - Fax. 01628.676958 - E-mail: electricbollerscompany@mail.com

www.electriccombiboilerscompany.com



Sede legale e stabilimento: via L. Landucci n°.2/B - 51100 PISTOIA - ITALY Tel.(+39).0573.532812 Fax.(+39).0573.532890 - E.mail: fiammaPT@fiammagiro.it Filiale e stabilimento: via P. Bettini n°.19 - 37049 VILLA BARTOLOMEA (VR) - ITALY Tel.(+39).0442.659028 Fax.(+39).0442.659045 - E-mail: fiammaVR@fiammagiro.it